



AC 161



Polska

CERTIFICATE

No. TSP-3834-645.01

Company

budimex

BUDIMEX S.A.

ul. Siedmiogrodzka 9, 01-204 Warszawa, Poland

With production plant

BUDIMEX S.A.

ul. Siedmiogrodzka 9, 01-204 Warszawa, Poland

fulfils the **quality requirements for fusion welding processes acc.**

PN-EN ISO 3834-2:2021

The range of approval is presented in the Annex.

The period of validity of certificate: from 01.07.2021 to 30.06.2026

Next surveillance audit until **10.06.2024** under the pain of expiry of the certificate.

Warsaw, date 22.06.2022

Ewelina Czerwonka
Deputy Director of Certification Centre



(PP05-F03-3834 issue.6 valid
from 01-09-2021)

TÜV SÜD Polska Sp. z o.o.

ul. Podwale 17

00 – 252 Warszawa

www.tuvsud.com/pl-pl

TÜV®

Certificate of welding processes according to PN-EN ISO 3834-2:2021
covers the following range:

Product and scope of application: Power engineering, pipelines, steel structures and products.

Base materials: 1.1, 1.2, 2.2, 3.1, 1.2 + 3.1

Dimensions: Material thickness up to 32,0 mm
Pipe diameter $\geq 30,15$ mm
Range of wall thickness from 3,0 to 32,0 mm
Rebars from 8,0 to 32,0 mm

Welding methods: 111 – Manual metal arc welding
141 – TIG welding with solid filler material (wire/rod)
141 + 111 – TIG welding with solid filler material (wire/rod)
Manual metal arc welding +
135 + 136 – MAG welding with solid wire electrode +
MAG welding with flux cored electrode

Welding supervisor: Szymon Skotnik (IWE)

Deputy of welding supervisor: Robert Śliwiński (IWE)

Non destructive testing personnel:

Person responsible for non destructive testing: Jacek Beszczyński (VT2, UT2, RT-ORS2)

Deputy of non destructive testing responsible person: Jakub Kurkiewicz (PT2, VT2)

Additional product standard / specification: ---

REMARKS: The certification was granted in accordance with the certification program PR3834, date 05.05.2021.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 22.06.2022



Ewelina Czerwonka
Deputy Director of Certification Centre